



PRODUCT

USE INSTRUCTIONS

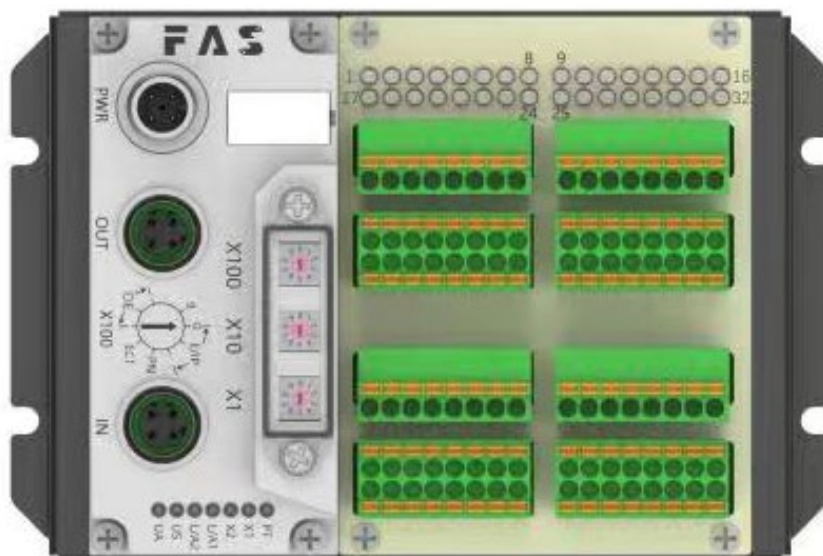


Ordering code: 009D33

Part number: FNI CCL-106-004-K54

CC-Link IP20 bus module user manual

32 DI PNP



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■ Expected use

This manual describes as decentralized input and output modules for connecting to an industrial network.

■ Installation and start-up

Precautions!

Installation and start-up may only be performed by trained personnel. A qualified individual is one who is familiar with the installation and operation of the product and has the necessary qualifications to perform such operations. Any damage caused by unauthorized operation or illegal and improper use is not covered by the manufacturer's warranty. The equipment operator is responsible for ensuring that appropriate safety and accident prevention regulations are observed.

■ Corrosion resistance

Precautions!

FNI modules generally have good chemical and oil resistance. When used in corrosive media (e.g. high concentrations of chemicals, oils, lubricants, coolants and other material media (i.e. very low water content), these media must be checked before the corresponding application material compatibility. If a module fails or is damaged due to this corrosive medium, a defect claim cannot be made.

■ Dangerous voltage

Precautions!

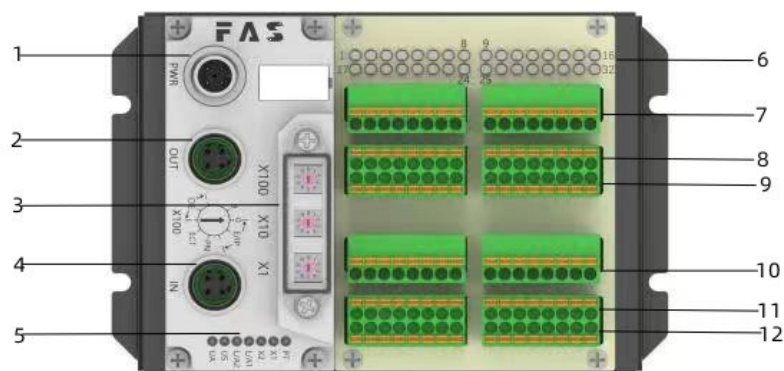
Disconnect all power before using the device!

■ General security

Debugging and inspection	Fault	Owner/operator obligations	Expected use
Before debugging, read the user manual carefully.	If the defect or equipment failure cannot be corrected, the operation of the equipment must be stopped to avoid damage that may be caused by unauthorized use.	This equipment is an EMC Class A compliant product. This device produces RF noise.	The warranty and limited liability statement provided by the manufacturer does not cover damage caused by: ·Unauthorized tampering ·Improper use operation ·The instructions provided in the user manual explain the use, installation and handling of discrepancies
This system cannot be used in an environment where the safety of personnel depends on the functionality of the equipment.	Only after the housing is fully installed can the intended use be assured.	The owner/operator must take appropriate precautions to use this equipment. This device can only use the power supply that matches this device, and can only connect cables approved for application.	

1. Getting started guide

1.1 Module overview



1 Power supply interface

2 CC-Link output port

3 DIP switch

4 CC-Link input port

5 Module status indicator

6 Signal status indicator

7 Sensor actuator power supply +24V

8 1-8 signal interface

9 Sensor actuator power supply 0V

10 Sensor actuator power supply +24V

11 9-16 signal interface

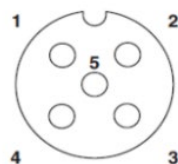
12 Sensor actuator power supply 0V

1.2 Mechanical connection

The module is installed using 4 M4 bolts or DIN35 rail snaps.

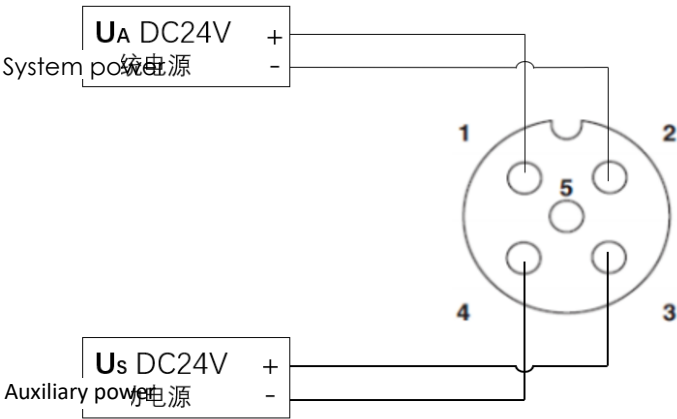
1.3 Electrical connection

1.3.1Power interface (A-coded)



Pin	Function	
1	UA	+24V(Brown)
2	GND	0V(White)
3	Us	+24V (Blue)
4	GND	0V(Black)

Power interface



Notes:

- 1. It is recommended to provide Us power and UA power separately;
- 2. The total current of UA power is <4A, and the total current of Us power is <4A;
- 3. The FE connection from the housing to the machine must be low impedance and kept as short as possible.

1.3.2 Communication interface (A-coded)

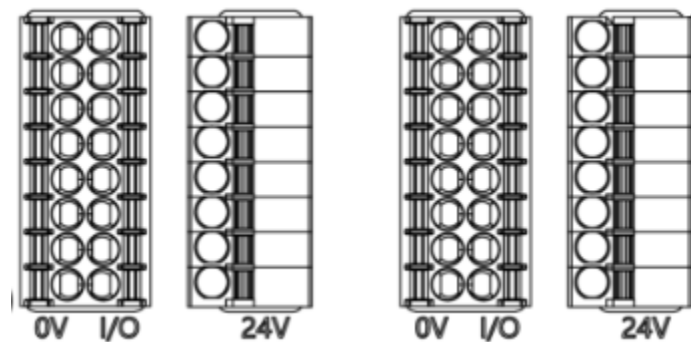
Bus communication interface (LINK1)	Pin	Function		Remark
	1	SLD	Shield	M12 4Pin A code Female
	2	DB	Receive and send data	
	3	DG	Data ground +	
	4	DA	Receive and send data	

Bus communication interface (LINK2)	Pin	Function		Remark
	1	SLD	Shield	M12 4Pin A code Female
	2	DB	Receive and send data	
	3	DG	Data ground +	
	4	DA	Receive and send data	

Note:

Unused I/O port sockets must be covered with end caps to meet IP20 protection rating.

1.3.3 Signal port (screw-free spring-type terminal block)

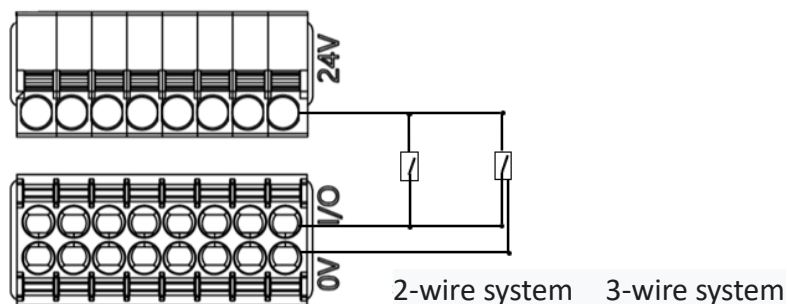


Notes:

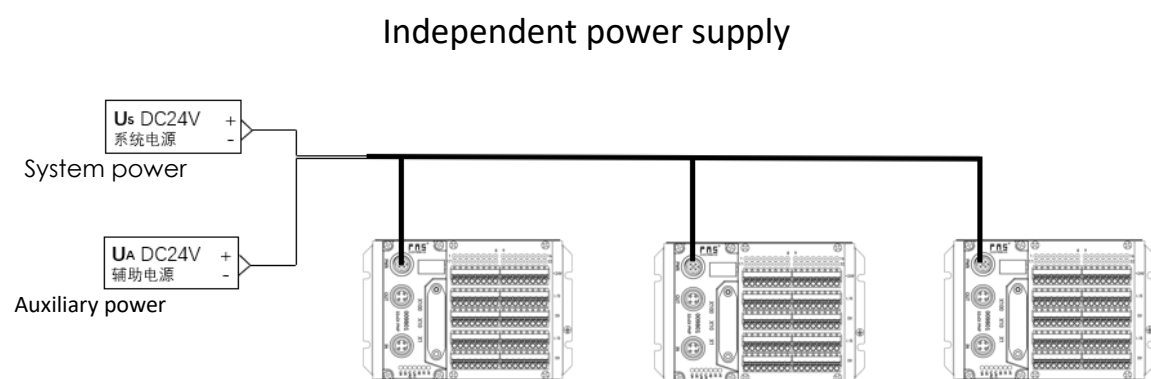
1. Input signal types supported: three-wire PNP, two-wire PNP, dry contact;
2. Pin +24V single-channel input power supply maximum load 200mA;

Common I/O

PNP input



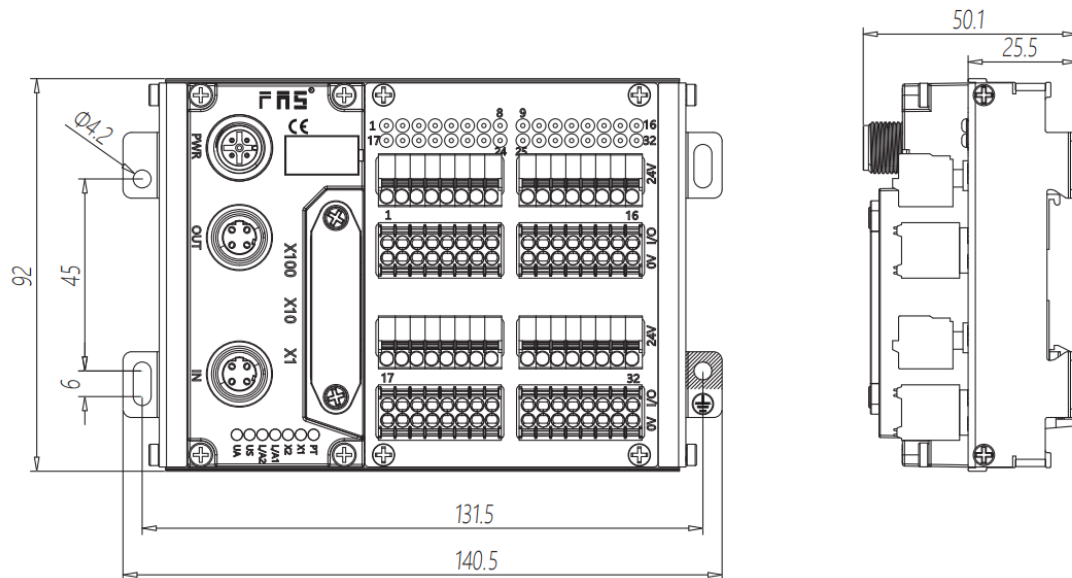
1.3.4 Module wiring method



In independent power supply mode, the maximum current of each module can reach 4A.

2 Technical data

2.1. Size



2.2 Mechanical data

Housing material	Aluminum shell
Housing grade complies with IEC 60529	IP20
Power interface	A-Coded
Input port/output port	Pluggable screw-free quick-connect terminal
Dimensions (W*H*D)	140.5mm*92mm*50.1mm
Installation type	Screw fixation or DIN35 rail mounting
Weight	About 670g

2.3 Operating conditions

Operating temperature	-5°C ~ 80°C
Storage temperature	-25°C ~ 85°C

2.4 Electrical data

Supply voltage	18~30V DC, conform to EN61131-2
Voltage fluctuation	<1%
Input current at 24V supply voltage	<130mA
Maximum load current, sensor/channel	1A

Total current Us	≤4A
Total current Ua	≤4A

2.5 Network port

Station type	Remote equipment station
Communication type	Use CCLINK dedicated cable
Supported protocols	CC-Link
Cable type	Shielded twisted pair minimum STP CAT5/STP CAT 5e, compliant with IEEE 802.3
Data transmission rate	Maximum 10Mbps (CCLINK)

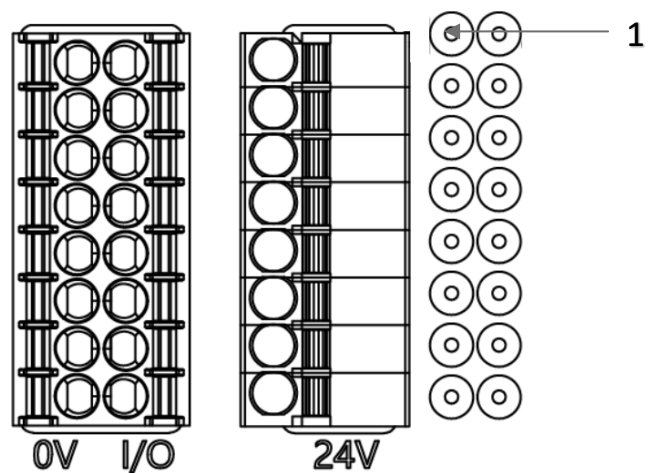
2.6 Function indicator



Meaning of indicator light status when using CC-Link communication protocol		
LED	Display	Function
PT	Always off	CCLINK protocol
RUN	Green light off	Device in INIT state
	Green light flashing 2.5HZ	Pre-operation: Device in pre-operation state
	Green light flashing 1HZ	Safe operation: Device in safe operation state
	Green always on	Operation: Device in operation state
ERR	Off	No error: Device CCLINK communication is in working state
	Red light flashing 2.5HZ	Invalid configuration
	Red light flashing 1HZ	Local error
	Red light double flashing	Application monitoring timeout
SD	Green always on	The device is sending or receiving data

	Green flashing	The device is sending or receiving data
	Off	The device is not sending data
RD	Green always on	The device is receiving data
	Green flashing	The device is receiving data
	Off	The device is not receiving data
US	Green	Input voltage is normal
	Red flashing	Input voltage is low (< 18 V)
UA	Green	Output voltage is normal
	Red flashing	Output voltage is low (< 18 V)
	Red always on	No output voltage exists (< 11 V)

I/O Port Status



LED	Status	Function
1	Closed	The state of the I/O pin input is 0
1	Yellow	The state of the I/O pin input is 1

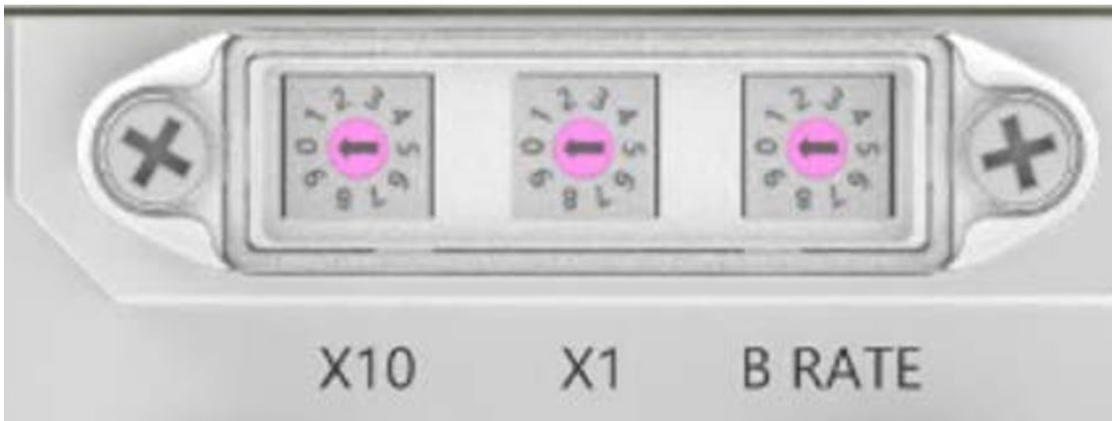
3 Integrated

3.1 Module configuration

3.1.1 Communication parameter settings

CCLINK node address setting:

Set through the dial code (1~64), the device needs to be powered off, the X10 dial code is the address tens digit, and the X1 dial code is the address ones digit. If X10 is dialed to 1 and X1 is dialed to 5, power it on again, and the current station number is 15.

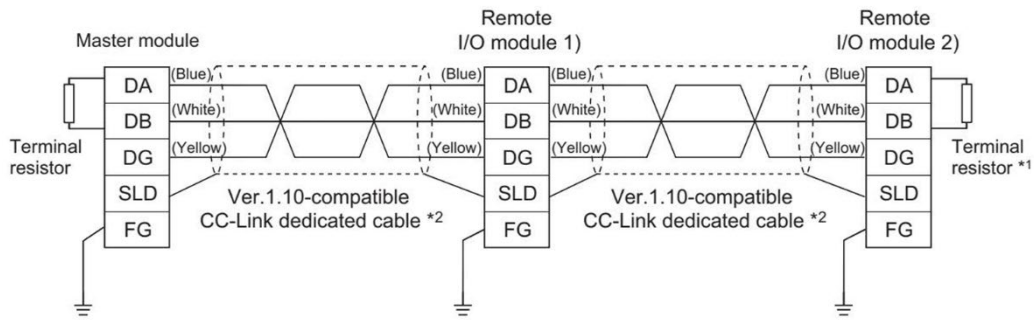


3.1.2 Setting the baud rate

The module baud rate is determined by the CCLINK module and PLC configuration of the actual PLC. For example, if you power off the device, turn the B RATE switch to 4, and then power on again, the module baud rate is 10Mbps.

CCLINKver2 compatible cable (uses 110Ω terminating resistor)				
Baud rate dialing	Communication speed	Distance between stations	Cable maximum delay length	
0	156kbps	20CM以上	1200m	
1	625kbps		900m	
2	2.5Mbps		400m	
3	5Mbps		160m	
4	10Mbps		100m	

3.1.3 CCLINK wiring definition



3.2 PLC integration tutorial

3.2.1 Integration in Mitsubishi GX Works2 (CCLINK)

Here you will see an example of how to integrate the module into Mitsubishi GXWORK2, taking Mitsubishi L02CPU and 009D33 CCLINK module as an example. Click GXWORK2 to create a new project:

1. Click GXWORK2 to create a new project and add the PLC path

新建

系列(S): LCPU

机型(T): L02/L02-P

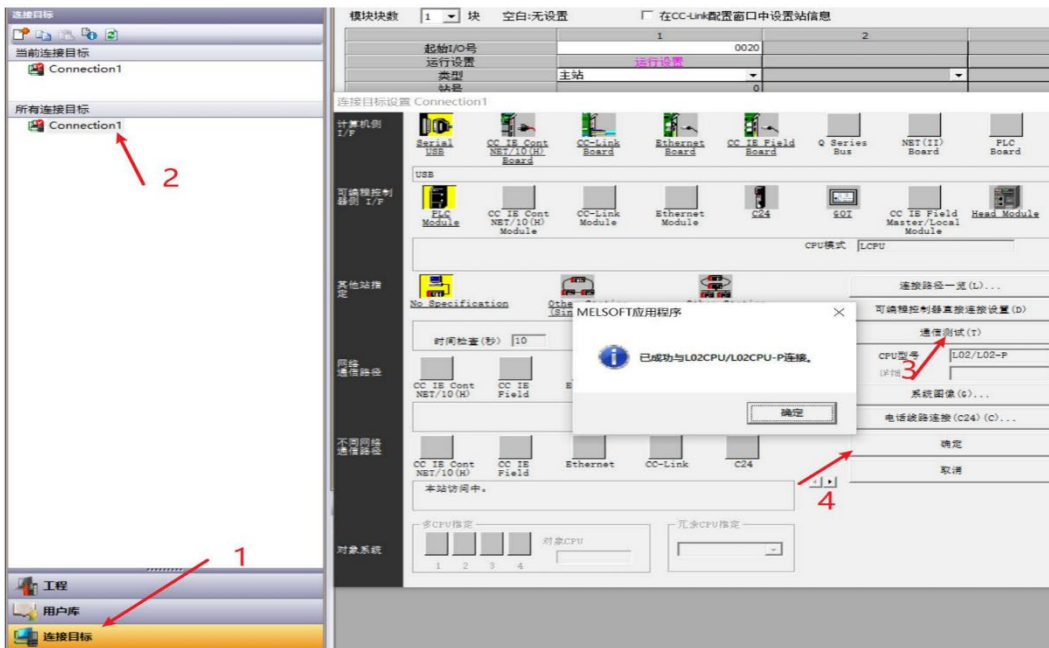
工程类型(P): 简单工程

程序语言(G): 梯形图

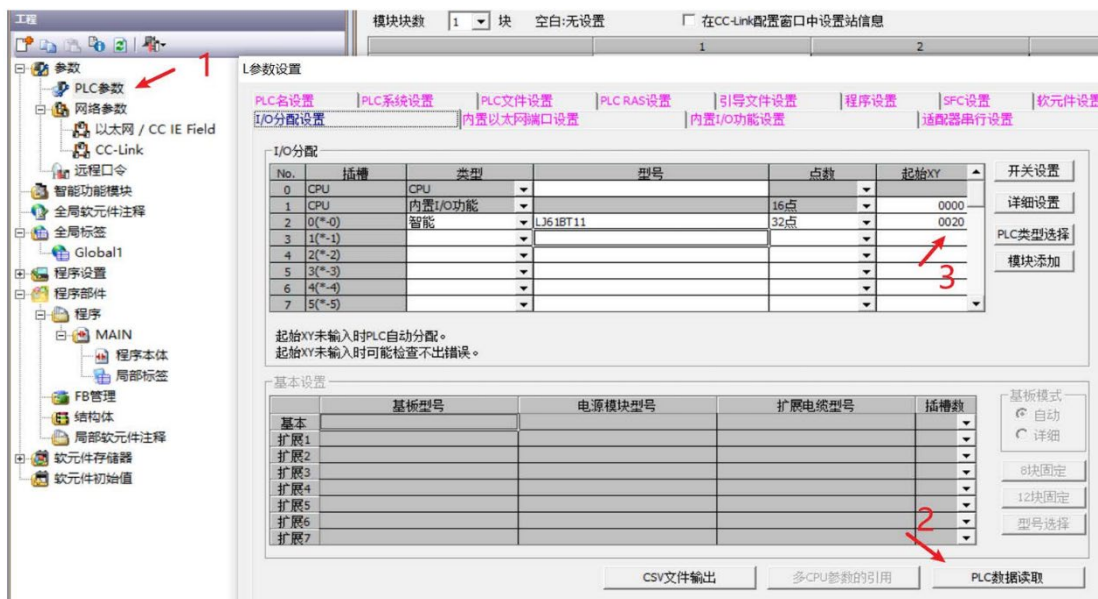
☐ 使用标签(L)

确定 取消

Here, USB is used to directly connect to the PLC USB port. Click the connection target, click Connection1, select the USB driver, click Communication Test to display the connection is successful, and finally click OK.

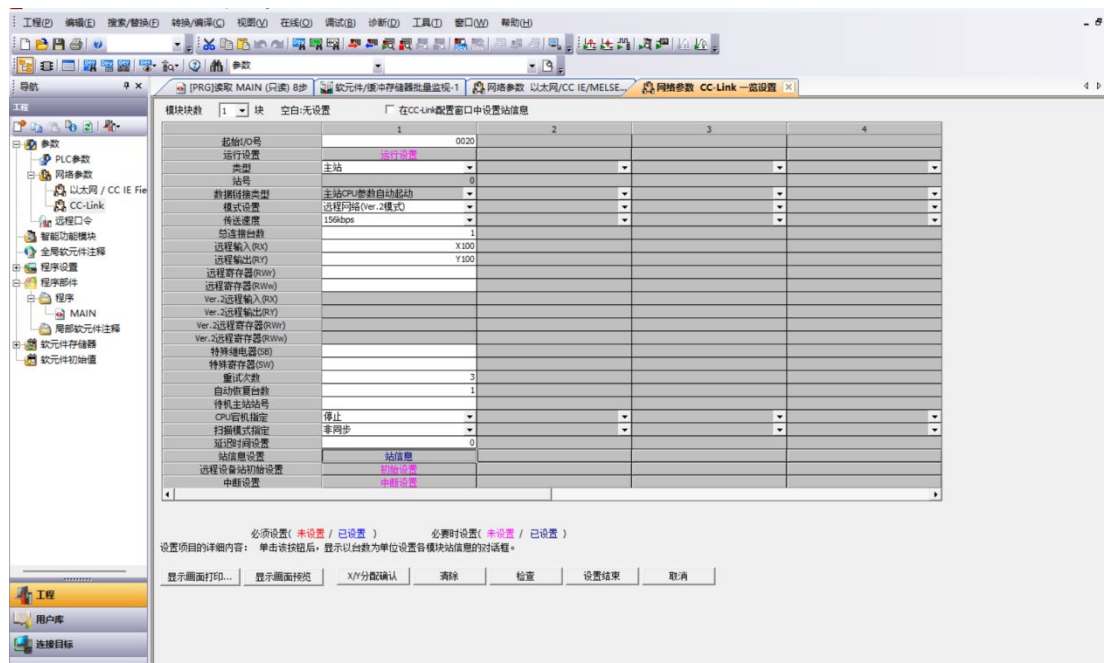


Click PLC Parameters, click IO Assignment, you can manually add the actually installed modules, or read the module information through PLC data, and then assign the starting XY address.



2. Configure CCLINK parameters

Click the network parameter CCLINK module number and select 1, enter the previously assigned CCLINK module start address, CCLINK here is Ver.2, this time use 156kbps baud rate, corresponding to 009D33 B RATE dial, power off and dial 0, then power on again, then configure the PLC configuration, fill in the addresses mapped to the PLC in turn



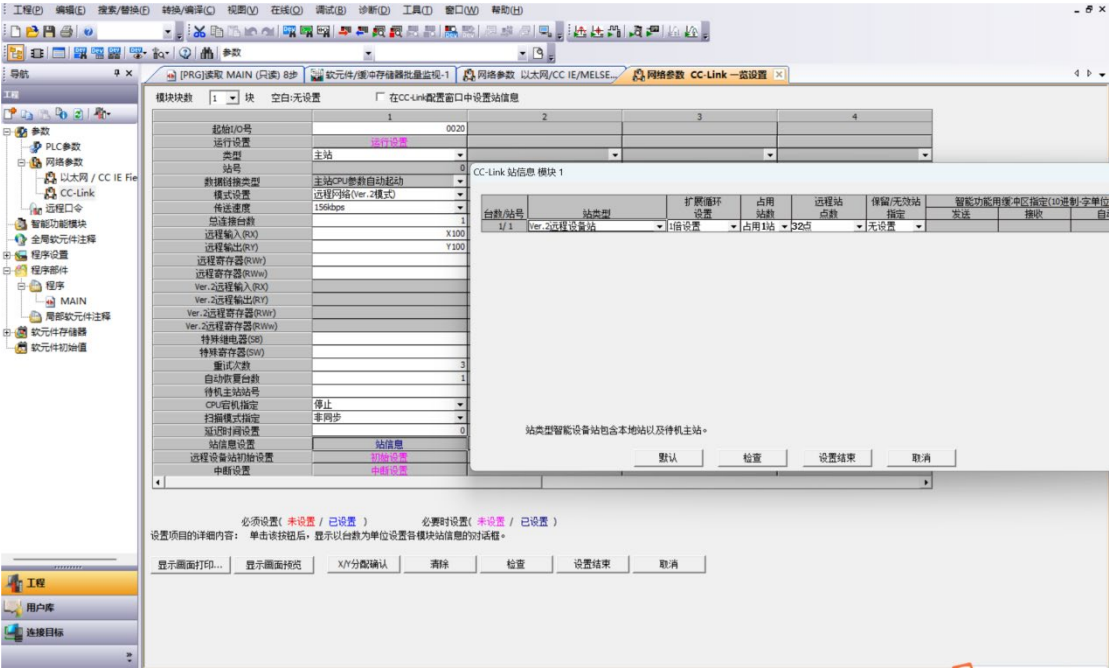
根据规格表里的控制规格和硬件设备单元所占点数 (Bit位数量) 进行设置

以下为CC-LINK V1.10/CC-LINK V2通讯的规格表，因为CC-LINK通讯迭代升级变强，V2的逻辑站还可以按倍数进行拓展控制规格容量。

项目				规格				
				Ver.1.10	Ver.2.00 (V2)			
控制规格	最大链接点数		远程/O (RX, RY)	各2048点	各8192点			
			远程寄存器 (RWr)	256字	2048字 (从站到主站)			
			远程寄存器 (RWw)	256字	2048字 (主站到从站)			
	扩展循环设置			-	1值设置	2值设置	4值设置	8值设置
	每个单元的最大链接容量	占用1个逻辑站	RX, RY	各32点	各32点	各64点	各128点	
			RWr, RWw	4字	各8字节	各16字节	各32字节	
		占用2个站时	RX, RY	各64点	各96点	各192点	各384点	
			RWr, RWw	8字	各16字节	各32字节	各64字节	
		占用3个站时	RX, RY	各96点	各160点	各320点	各640点	
			RWr, RWw	12字	各24字节	各48字节	各96字节	
		占用4个站时	RX, RY	各128点	各224点	各448点	各896点	
			RWr, RWw	16字	各32字节	各64字节	各128字节	
	最大占用逻辑数			4站				
	通信速度			10M/5M/2.5M/625k/156kpbs				
			CSDN @尖枫508					
通信系统			广播·轮询方式					
同步系统			瞬时同步系统					
编码系统			NRZI					
传输路径格式			总线方式 (基于EIA RS485)					
传输格式			HDLC					
差错控制			CRC (X ¹⁶ +X ¹² +X ⁵ +1)					
最大连接单元数量			64个 最多可以连接64个设备					
从站数量			1-64					

3. Station information configuration

Click on the station information. This remote IO module 009D33 belongs to the remote device station of Ver.2 version, with an extended cycle of 1 times, occupying 1 station with 32 points

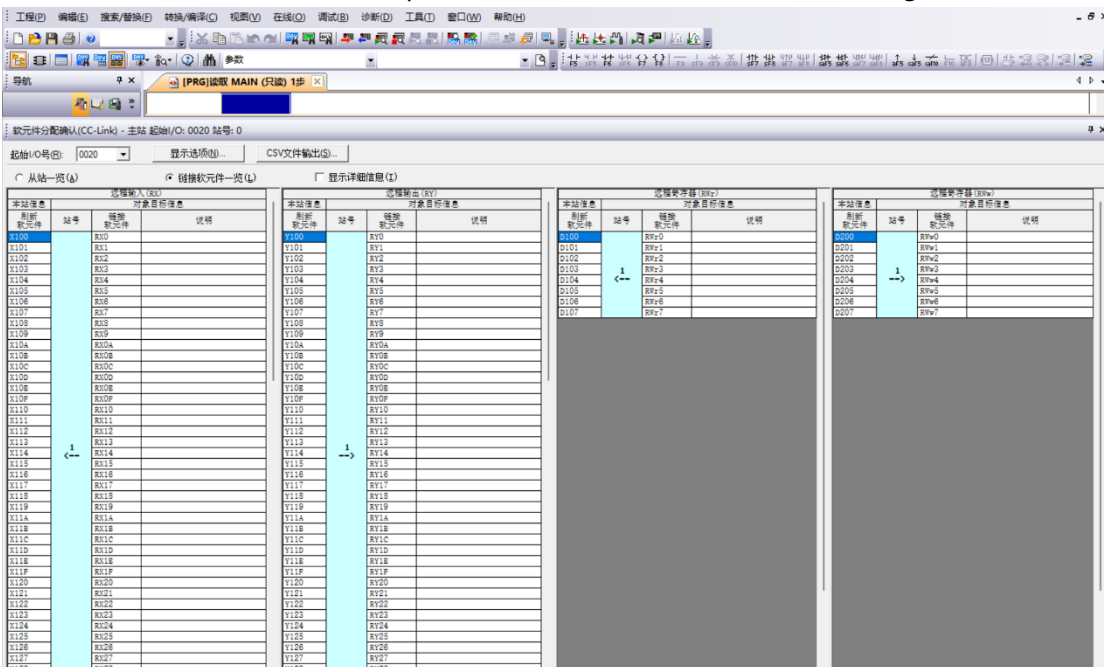


After the module parameters are configured, click on the setting to end, otherwise the parameters may not be set successfully. After the parameter setting is completed, download it to the PLC.



4. Quick query of PLC mapping address

Click the PLC shortcut window and select the soft component allocation window. Here you can view the mapping address of CCLINK. The input first address is a 32-bit signal from X100 to X11F.



5. By monitoring X100~X11F, you can monitor the corresponding input.

4 Appendix

4.1 Ordering Information

Product Order Code	Ordering code
FNI CCL-106-004-K54	009D33

■ High Quality Product / Sincere Service



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